

Bending-COMMON SHAPES-Guide

ROOFING • SIDING • WINDOW/DOOR • CHIMNEY • RESIDENTIAL

Note Before Starting:

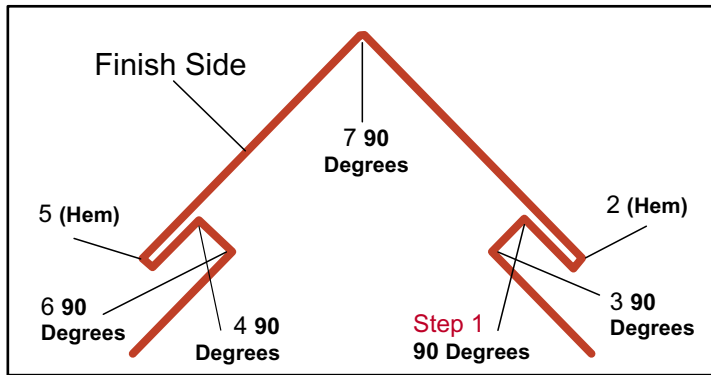
The following are guideline examples of common shapes used by installers everywhere. Practice with scrap pieces until satisfied with your results.

- A. Finish Side refers to the side of the material exposed to the weather.
- B. Except for hems, lines pointing to a particular Step also indicate which side is facing UP in the brake during that particular bend.
- C. For help with hems, refer to Making A Hem in next column.

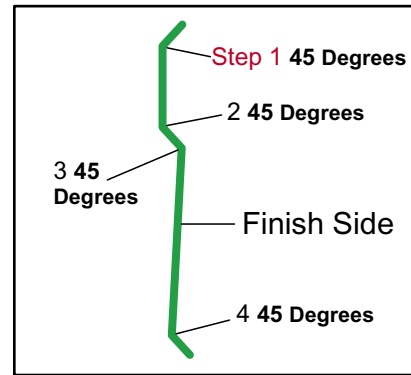
Making A Hem:

1. Align material with outer edge of hinge, lock in place.
2. Bend material 150 degrees, or as far as brake will allow.
3. Release material from brake and re lock.
4. Lay material flat against anvil with bent edge between the vinyl strip and the stainless steel strip.
5. Lift the bending hinge until hem is flat.

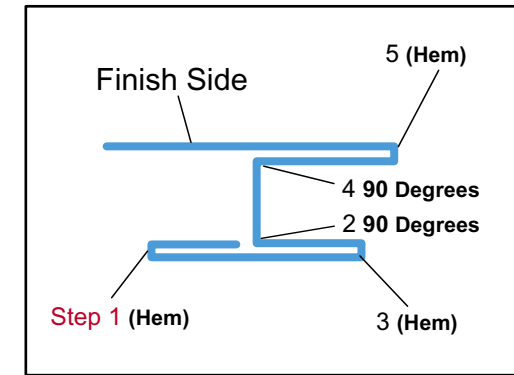
Corner Post



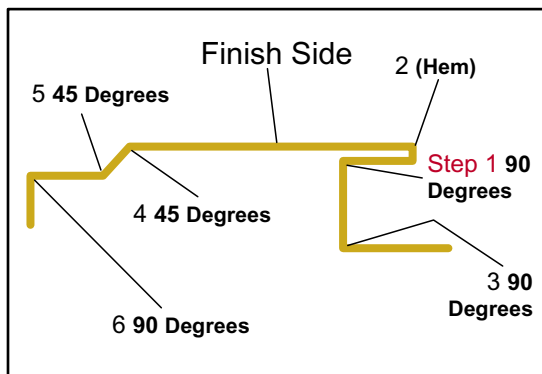
Flashing



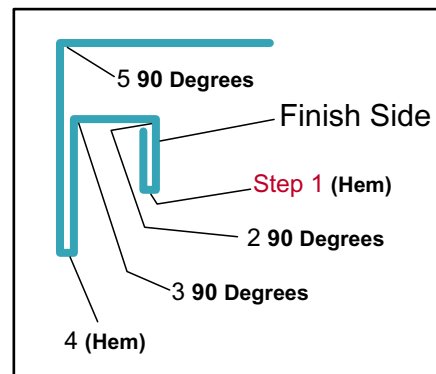
Soffit Miter



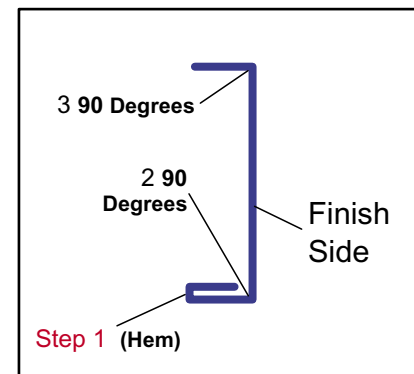
Window Casing



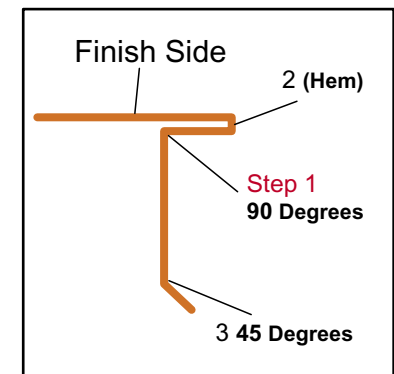
Inside Corner



Fascia



Drip Edge



24145 Industrial Park Dr., Farmington Hills, MI 48335
 Toll Free No. 1-800-Van Mark Toll Free Fax. 1-888-Van Mark
 Phone No. 1-248-478-1200 Area Fax No. 1-248-478-1226
 Web Site: www.van-mark.com E-Mail: sales@van-mark.com