

MIDWEST ENTERPRISES

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MIDWEST ENTERPRISES INC.

Specification Sheet

.019 ALUMINUM E-Z-SMOOTH FLOW

Specifications on the paint, metal preparation, and finish coating for E-Z-Smooth Flow coil:

- The aluminum used is alloy 3105-H21 which meets the specifications set forth in the "Aluminum Standards and Data 1988" published by the Aluminum Association. The gauge of the aluminum for the aluminum cover is .019, plus or minus .002.
- A thermo setting polyester enamel is roller coated and baked at high temperatures for the outside coating. The reverse side of the coil, or wash coat, is a thermo setting polyester enamel applied to help resist corrosion and promote formability.
- The color range of the applied finish is .8 mils, plus or minus .2 mils. (1.0)

Specifications & features of the finished product:

- The overall length is 6 ft. with $\frac{3}{4}$ in. notched for overlap
- The cover width 5 in. for 5 in. gutter, 6 in. for 6 in. gutter, and 7 in. for 7 in. gutter
- The cover is recessed into the gutter
- The cover is filled with 5/32 in holes
- The cover has overflow holes in the front and back vertical walls
- The cover works with standard hidden hangers
- The cover has 3 ridges to allow debris to dry and blow away
- The cover comes with stainless steel screws
- The finish of this product is covered by a 20 year limited warranty
- Made in the USA