

RIKON

4" x 6" Metal Cutting Bandsaw Model 15-400

Built-in Angle Vise

Clamp stock securely at any angle from 0-45°



Auto-off Switch Function

Automatically shuts off when a cutting operation is completed



Vertical Saw Operation

Operates as a vertical bandsaw when a table (included) is installed



Three Blade Speeds

Speeds of 80, 120 and 180 feet per minute are ideal for optimizing cutting performance from brass alloys to stainless steel



Specifications

MOTOR

Horsepower	3/4 HP TEFC
Amps	4.6
Volts	120V, 60 Hz
Speed	1,720 RPM

BLADE

Length	64-1/2" (1638 mm)
Width	1/2" (12.7mm)
Speed	80/120/180 FPM

CUTTING CAPACITY

Max Depth of Square Cut @ 90°	4" x 6" (101 x 152mm)
Max Depth of Square Cut @ 45°	2-3/4" (70mm)
Max Depth of Circular Cut @ 90°	4-1/2" (114mm)
Max Depth of Circular Cut @ 45°	2-3/4" (70mm)
Cutting Angle	0-45°

VERTICAL TABLE

Size	9-5/8" x 9-3/8" (245 x 238 mm)
Height from Floor	32-3/4" (832mm)

OVERALL DIMENSIONS

Horizontal Height	37-1/2" (953 mm)
Vertical Height	54" (1,372 mm)
Width	37-1/2" (953 mm)
Depth	18-1/4" (464 mm)
Net Weight	115 lbs (52 kg)
Shipping Weight	123.5 lbs (56 kg)
Shipping Carton	41" x 14" x 17-1/2" (1040mm x 360mm x 445mm)

Call today for more information **877-884-5167**
or visit **www.rikontools.com** for a dealer near you!



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BANDSAW BLADES

Length	Width	Gauge	TPI	Style	Item No.
64-1/2"	1/2"	0.025"	14	Bi-Metal Reg Tooth	19-6401
64-1/2"	1/2"	0.025"	18	Bi-Metal Reg Tooth	19-6402
64-1/2"	1/2"	0.025"	8/12	Bi-Metal Variable Tooth	19-6403
64-1/2"	1/2"	0.025"	10/14	Bi-Metal Variable Tooth	19-6404
64-1/2"	1/2"	0.025"	14/18	Bi-Metal Variable Tooth	19-6405

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