

# 25-135H 13" Portable Planer w/Helical Style Cutterhead



## MOTOR

Amps	15
Volts	115V, 60 Hz
Motor Speed (No Load)	22,000

## DUST PORT

Dust Port (O.D.)	4" or 2-1/2" Diameter
Dust Collection	650
Minimum CFM	
Noise Level (No Load)	<100dB

## CUTTERHEAD

Diameter	2"
Speed	10,000 RPM
Number of HSS Inserts (2 Sided)	26
HSS Insert Size	14.2mm x 14.2mm x 2mm
Number of Insert Rows	6
Maximum Depth of Cut	1/16" @ 6" to 13" wide 1/8" within 6" wide
Maximum Cutting Width	13"
Maximum Cutting Depth (Height)	6"
Minimum Length of Stock	7"
Minimum Width of Stock	3/4"
Minimum Thickness of Stock	3/16"
Two Feed Speeds	16 & 26 SF/MIN
Table Size (L x W)	9-7/16" x 13-1/16"
Extension Tables (2) (L x W)	12" x 14"

## OVERALL

Height	19-1/4"
Width	22"
Depth	34-1/4"
Base Size	22" x 13-3/8"
Net Weight	68 lbs.
Shipping Weight	76 lbs.
Shipping Carton	24-3/4" x 16" x 20-1/4"

**WARRANTY 5 YEARS**

**13" PORTABLE PLANER 25-135H** features a six row helical-style cutter head and 26 HSS insert cutters. Each indexable knife insert is precision sharpened on two edges and can be easily changed/rotated if damaged or worn – just loosen, rotate, and retighten! The alternating cutter pattern in the cutter head is super-efficient, and with a two-speed feed rate, produces a smooth cut surface. Planer features a threaded 4-post threaded housing for extra head stability when running, side handle for quick table height adjustments, repeat cut setting lever, large fold-up extension tables, flat top with rollers for stock returning, and side carry handles.

## FEATURES

- Powerful 15 AMP Motor
- Helical Style Cutterhead
- 2-Speed Feed Rate
- All Steel Construction
- Easy Blade Access
- Infeed/Outfeed Table Extensions

## ACCESSORIES

MODEL	DESCRIPTION
25-499	HSS 2-Edge Inserts (10 Pack) 14.2mm x 14.2mm x 2mm
25-499C	Carbide 2-Edge Inserts (10 Pack) 14.2mm x 14.2mm x 2mm
25-498	Mounting Screws T25 (10 Pack) for Inserts 25-499, 25-499C
23-901	Flexible/Expandable Roller Stand



ACCESSORY 23-901  
ROLLER STAND ADJUSTS 23" TO  
36" HIGH & 14-3/4" TO 50" LONG



SIDE MOUNTED DEPTH  
SETTING GAUGE



EASY ACCESS TO CUTTERHEAD  
TO CHANGE INSERT BLADES



DUST PORT OUTLET PROVIDES EASY CONNECTION  
TO DUST COLLECTOR HOSES

