

Material	Maximum Thickness
Aluminum (3003H14)	.040" (1.0 mm) slitting, .032" (0.8 mm) perforating
Galvanized Steel	24 ga. (0.6 mm)
Painted Steel (Grade D)	24 ga. (0.6 mm)
Roofing Copper	24 oz.
Zinc	.040" (1.0 mm) (Capacities are based on standard metal properties for coil & sheet)