# **Technical Information**



**PRODUCT UPC CODES** 

**MFM Building Products Corp.** manufactures a wide range of innovative waterproofing products for the building industry. With more than 55 years of field experience, MFM products are engineered for superior performance and ease of installation.

#### DESCRIPTION

DoubleBond™ is a non-reinforced, pressure sensitive double faced tape. One side consists of a high temperature rubberized asphalt compound. The other side is coated with an aggressive high temperature technology adhesive. Both surfaces are protected by a removable release liner. DoubleBond self-seals around punctures such as nails and staples to provide a watertight seal. This advanced system bonds to most smooth, dry surfaces.

### **INSTALLATION**

Use DoubleBond only in situations where it will be protected from direct exposure to sunlight or other UV sources. Use a protective covering, if needed. DoubleBond is designed so that each side of the membrane is applied independently. Start by removing one side of the release liner and applying DoubleBond directly to the surface. With the release liner still on the top surface, roll firmly with a hand roller to ensure good adhesion. Then remove the second release liner and apply to the secondary surface.

- Apply DoubleBond at temperatures above 45°F
- The surface should be clean, dry, smooth and free of contaminants
- Use a wire brush and prime with an asphalt-based primer to ensure a clean surface – masonry surfaces must be primed
- Carefully align roll, peel back 12" of release liner and press exposed membrane into place
- Unroll DoubleBond, removing release liner and pressing material into place as you go – repeat with next section
- Other side of release liner should not be removed until ready to adhere membrane
- Never leave DoubleBond uncovered once the release liner has been removed
- If the release liner has not been removed, do not leave uncovered for more than 8 hours

#### **WARNINGS**

- Always cover DoubleBond tape is not designed for prolonged exposure to direct sunlight
- Store DoubleBond in the carton and remove only as needed
- Store carton on end in a dry place at temperatures not exceeding 100°F
- If additional adhesion is required, use MFM Spray Adhesive™

# PRODUCT DATA

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Installation Temperature Range	>45°F
Material Color	Black
Roll Width	4", 6"
Roll Length	50 ft
Thickness	35 Mils Nom.
Rolls per Carton	9, 6
Area per Carton	150 ft <sup>2</sup>
Cartons per Pallet	30
Service Temp.	-20°F - 245°F

## **PRODUCT NUMBERS**

6" - 43006	7 25799 43006 6
4" - 43004	7 25799 43004 2

#### **5-YEAR LIMITED WARRANTY**

MFM Building Products Corp. (MFM) warrants materials to be free from leaks caused by defects in material or manufacturing for a period of five (5) years from the date of purchase when applied according to published directions.

For the most current Installation Instructions, Warranties, Technical Specifications and Approvals, visit www.mfmbp.com.

